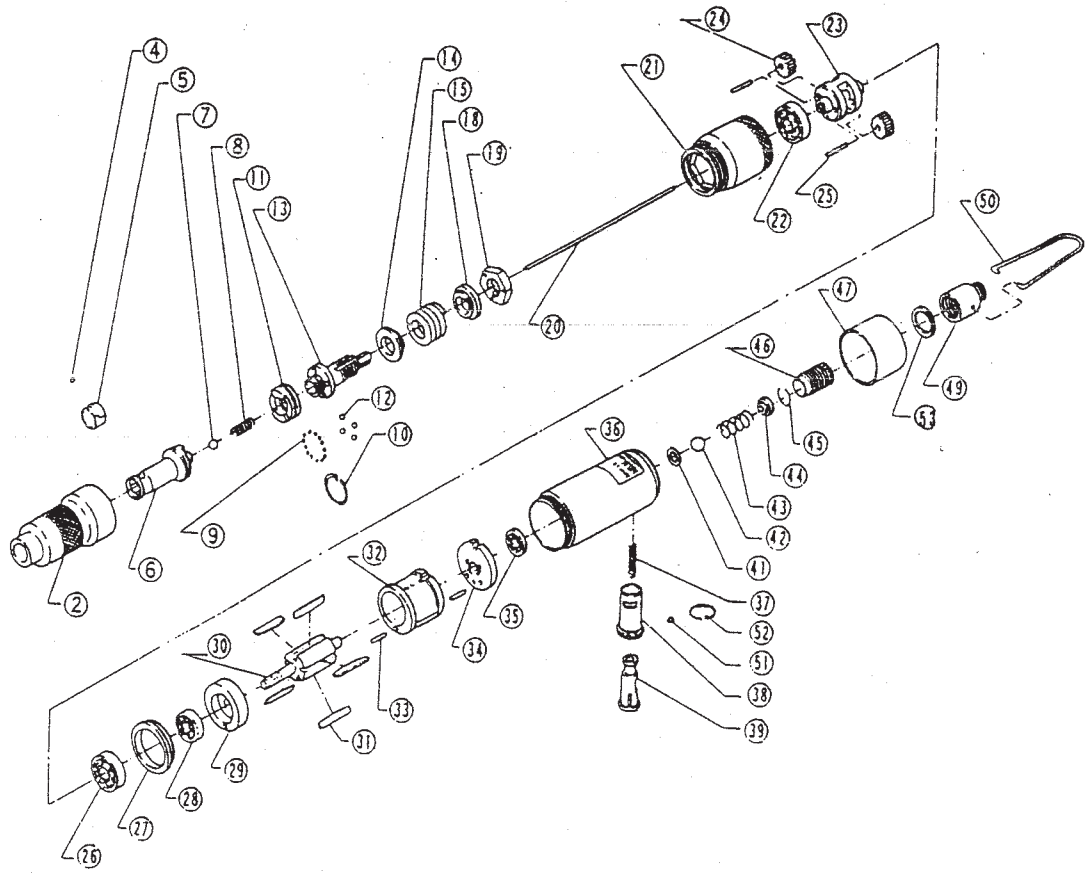
AIXIA

GT-H4PR



Index No.	Part No.	Description	Number Required
2	813102	Housing, Clutch	1
4	813104	Ball 3.5, Bit Retainer	1
5	813105	Spring, Bit Retainer	1
6	813106	Anvil	1
7	813107	Thrust Ball 5, Throttle Rod	1
8	813108	Spring, Anvil	1
9	813109	Ball 3/32, Thrust	13
10	813110	C-Pin, Thrust Ball Retainer	1
11	813111	Clutch	1
12	813112	Ball 3.5, Clutch	4
13	813113	Spindle	1
14	813114	Washer, Clutch	1
15	813115	Torque Spring	1
18	813118	Washer, Adjustment	1
19	813119	Nut, Adjustment	1
20	813120	Rod, Throttle	1
21	813121	Case, Gear	1
22	813122	Bearing 608, Ball	1
23	813123	Frame, Gear	1
24	813124	Gear, Idler	2
25	813125	Shaft, Idler Gear	2
26	813126	Bearing EE-3, Ball	1
27	813127	Case, Bearing	1
28	813128	Bearing 606, Ball	1
29	813129	Endplate W/Bearing 606, Front	1
30	813130	Rotor	1
31	813131	Blade, Rotor	5
32	813132	Cylinder W/Dowel	1
33	813133	Dowel 1.7x14, Cylinder	2
34	813134	Endplate, Rear	1
35	813135	Bearing 625, Ball	1
37	813137	Spring, Reverse Valve	1
38	813138	Bushing, Reverse Valve	1
39	813139	Valve, Reverse	1

Index No.	Part No.	Description	Number Required
41	813141	O-Ring P7	1
42	813142	Ball 8, Valve	1
43	813143	Spring, Throttle Rod	1
44	813144	Retainer, Throttle Spring	1
45	813145	C-Pin, Nipple	1
46	813146	Nipple	1
47	813147	Muffler, Air Exhaust	1
49	813149	Bushing, Air Inlet	1
50	813150	Bail, Suspension	1
51	813151	Pin, Reverse Valve Retainer	1
52	813152	C-Pin, Reverse Valve	1
53	813153	O-Ring S12	1

Assembly Unit

813165 Motor Housing Set (Index Nos.36-39,41-46,51,52)
813167 Clutch Set (Index Nos. 9-15,18,19)
813168 Gear Frame Set (Index Nos.23-26,28)

880101 Hex. Nut
880102 Connector for Air Barb

9704