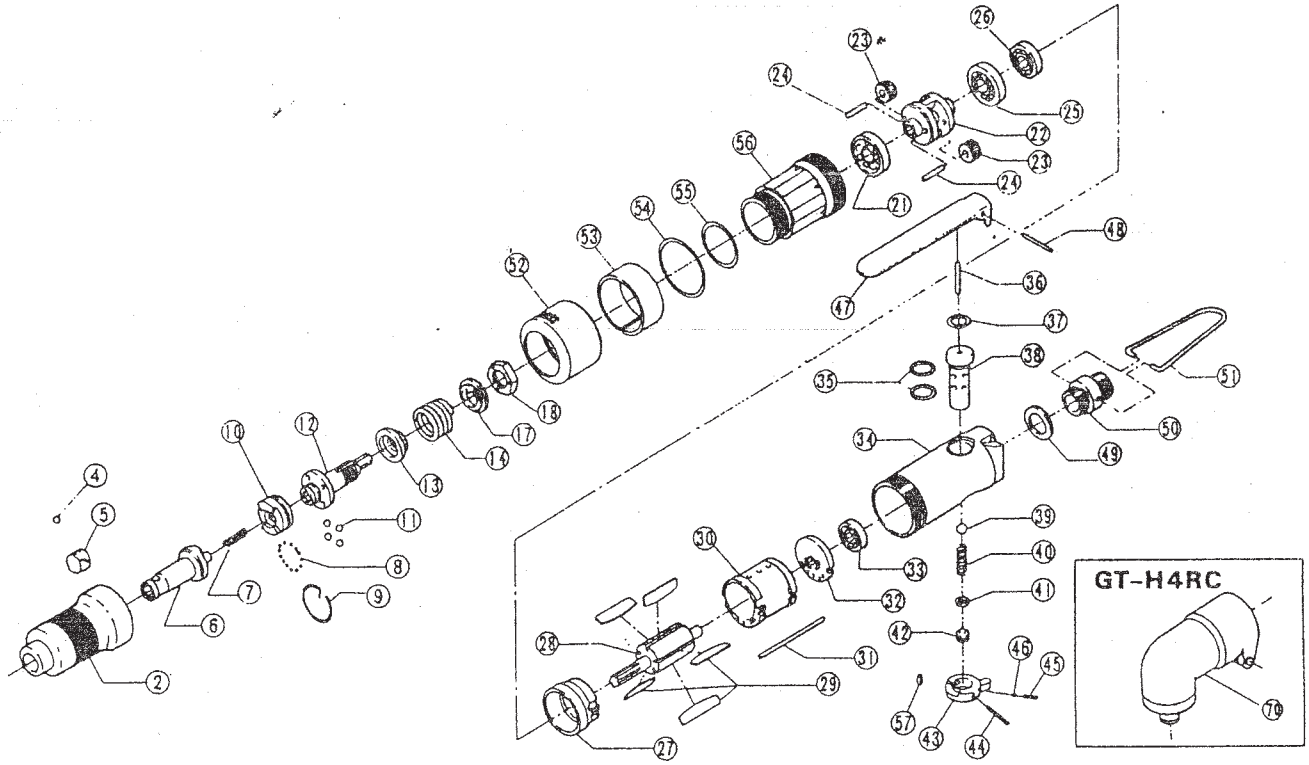
AIXIA

GT-H4R
H4RC



Index No.	Part No.	Description	Number Required
2	813202	Housing, Clutch	1
3	813003	Housing, Clutch (H4RC)	1
4	813204	Ball 3.5, Bit Retainer	1
5	813205	Spring, Bit Retainer	1
6	813206	Anvil	1
7	813207	Spring, Anvil	1
8	813208	Ball 3/32, Thrust	13
9	813209	C-Pin, Thrust Ball Retainer	1
10	813210	Clutch	1
11	813211	Ball 3.5, Clutch	4
12	813212	Spindle	1
13	813213	Washer, Clutch	1
14	813214	Torque Spring	1
17	813217	Washer, Adjustment	1
18	813218	Nut, Adjustment	1
21	813221	Bearing 608, Ball	1
22	813222	Frame, Gear	1
23	813223	Gear, Idler	2
24	813224	Shaft, Idler Gear	2
25	813225	Bearing EE-3, Ball	1
26	813226	Bearing 635, Ball	1
* 27	813227	Endplate Complete, Front (Index Nos.25-27)	1
28	813228	Rotor	1
29	813229	Blade, Rotor	1
30	813230	Cylinder	5
31	813231	Dowel 1.7x41, Cylinder	1
32	813232	Endplate, Rear	1
33	813233	Bearing 634, Ball	1
35	813235	O-Ring P10	2
36	813236	Pin, Throttle	1
37	813237	O-Ring S7, Reverse Valve	1
38	813238	Valve, Reverse	1
39	813239	Ball 5, Valve	1
40	813240	Spring, Throttle Pin	1
41	813241	Packing, Reverse Valve	1
42	813242	Screw, Reverse Valve Packing	1
43	813243	Lever, Reverse	1
44	813244	Pin SP2x18, Reverse Lever Retainer	1
45	813245	Spring, Reverse Lever Retainer	1
46	813246	Ball 2.5, Reverse Lever Retainer	1
47	813247	Lever, Throttle	1
48	813248	Pin SP2x20, Throttle Lever	1
49	813249	O-Ring P10, Air Inlet Bushing	1
50	813250	Bushing, Air Inlet	1
51	813251	Bail, Suspension	1
52	813252	Muffler, Air Exhaust	1
53	813253	Filter, Silencer	1
54	813254	O-Ring S32, Air Exhaust Muffler	1
55	813255	O-Ring S22, Gear Case	1
56	813256	Case W/Air Exhaust Muffler, Gear	1
57	813257	Pin SP2.5x5, Reverse Lever	1

Assembly Unit

65	813265	Motor Housing Set (Index Nos.34-48)	
67	813267	Clutch Set (Index Nos.8-14, 17, 18)	
70	813270	Angle Driving Set (H4RC)	

* INDICATES TO SHIP WITH OTHER COMPLETE PARTS ONLY.

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