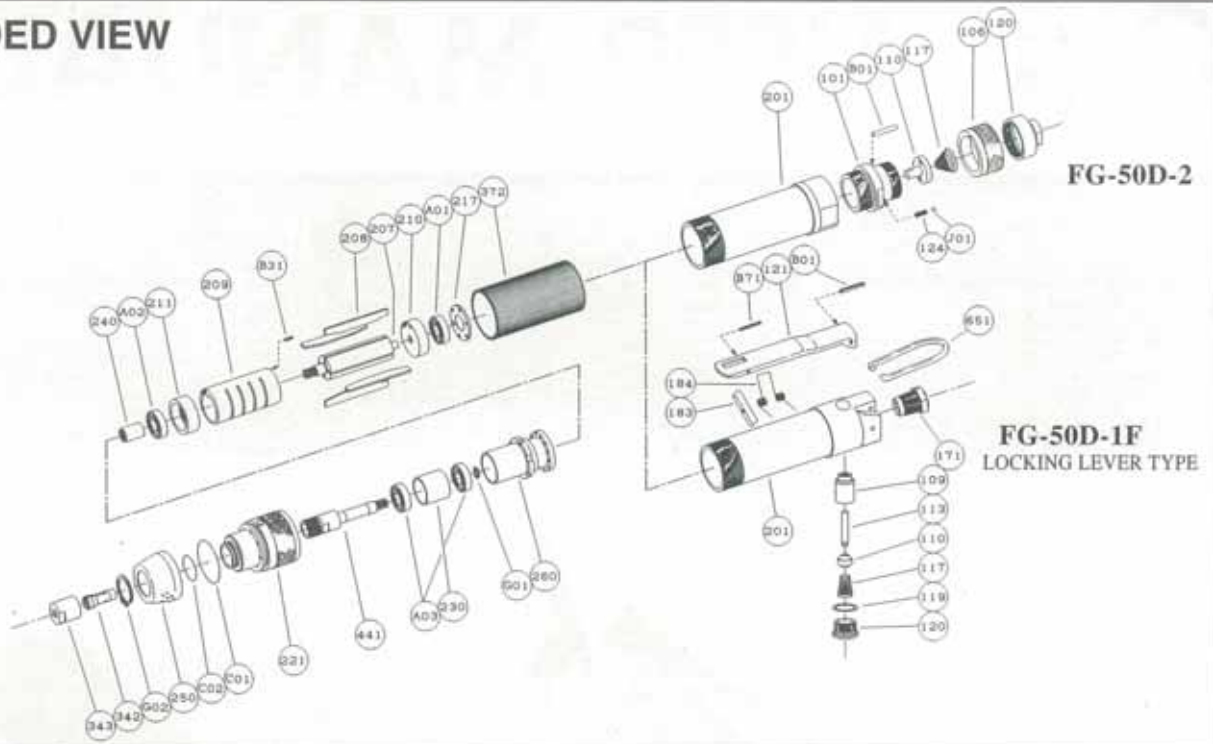


EXPLODED VIEW



PARTS LIST

Index No.	Parts No.	Parts Name	Qt.	Index No.	Parts No.	Parts Name	Qt.
FG-50D-1F				FG-50D-2			
-	G-106006-02	Housing Ass'y <PT>		-	G-106001-00	Housing Cover Ass'y <PT>	
-	G-106006-04	Housing Ass'y <NPT>		-	G-106001-01	Housing Cover Ass'y <NPT>	
201	G-106006-50	Housing	1	101	G-106101-00	Housing Cover	1
(109)	G-106109-00	Throttle Valve Bushing	1	106	G-040106-A	Throttle Valve Handle	1
117	G-105117-00	Throttle Valve Spring	1	110	G-011110-00	Throttle Valve	1
119	G-028119-00	T.V. Cover Packing	1	117	G-042117-00	Throttle Valve Spring	1
120	G-028120-00	Throttle Valve Cover	1	120	G-011120-00	Throttle Valve Cover <PT>	1
171	IB-3020S0	Inlet Bushing <PT>	1		G-011120-02	Throttle Valve Cover <NPT>	1
	IB-302NS0	Inlet Bushing <NPT>	1	124	G-005124-00	Knock Spring	1
B01	SP-320	Spring Pin	1	B01	NR-318.8	Needle Roller	1
-	G-028008-00	Throttle Valve Rod Ass'y		J01	B-3	Ball	1
110	H-001110-02	Throttle Valve	1	201	G-106201-01	Housing	1
113	G-028113-00	Throttle Valve Rod	1	207	G-106207-00	Rotor	1
-	A-122019-01	Lock Lever Ass'y		208	G-106208-00	Rotor Blade	4
121	A-122121-00	Throttle Valve Lever	1	209	G-106209-00	Cylinder	1
183	G-144183-02	Lock Key	1	(B31)	SP-26	Spring Pin	1
184	G-144184-00	Lock Spring	1	210	G-106210-00	Cylinder Upper Plate	1
B71	SP-218	Spring Pin	1	211	G-106211-00	Cylinder Lower Plate	1
207	G-106207-00	Rotor	1	217	G-106217-00	Bearing Cover	1
208	G-106208-00	Rotor Blade	4	221	G-106221-00	Spindle Bearing Cover	1
209	G-106209-00	Cylinder	1	230	G-106230-00	Bearing Spacer 	1
(B31)	SP-26	Spring Pin	1	240	G-105240-00	Coupling	1
210	G-106210-00	Cylinder Upper Plate	1	250	G-106250-00	Exhaust Cover	1
211	G-106211-00	Cylinder Lower Plate	1	260	G-106260-00	Bearing Case	1
217	G-106217-00	Bearing Cover	1	342	G-028342-07	Collet <6mm>	1
221	G-106221-00	Spindle Bearing Cover	1		G-028342-06	Collet <1/4">	1
230	G-106230-00	Bearing Spacer 	1	343	G-105343-00	Collet Nut	1
240	G-105240-00	Coupling	1	372	G-106372-00	Plastic Cover	1
250	G-106250-00	Exhaust Cover	1	441	G-106441-00	Spindle 	1
260	G-106260-00	Bearing Case	1	A01	BB-626	Ball Bearing	1
342	G-028342-07	Collet <6mm>	1	A02	BB-608	Ball Bearing	1
	G-028342-06	Collet <1/4">	1	A03	BB-608MN	Ball Bearing	2
343	G-105343-00	Collet Nut	1	C01	O-S34	"O" Ring	1
372	G-106372-00	Plastic Cover	1	C02	O-S20	"O" Ring	1
441	G-106441-00	Spindle 	1	G01	SR-S6	Snap Ring	1
651	G-028651-00	Hanger	1	G02	SR-S20	Snap Ring	1
A01	BB-626	Ball Bearing	1				
A02	BB-608	Ball Bearing	1				
A03	BB-608MN	Ball Bearing	2				
C01	O-S34	"O" Ring	1				
C02	O-S20	"O" Ring	1				
G01	SR-S6	Snap Ring	1				
G02	SR-S20	Snap Ring	1				

■ Standard Accessories

AC No.	Description	Qt.
F-104	12mm Open-End Wrench	1
F-105	14mm Open-End Wrench	1

● Optional Accessories

AC No.	Description	Qt.
G-028342-08	Collet <3mm>	1

- The related parts are shown in the thick frame.
- #201 and 209 are supplied together with parts shown in ().
- Specify parts number and quantity in ordering.