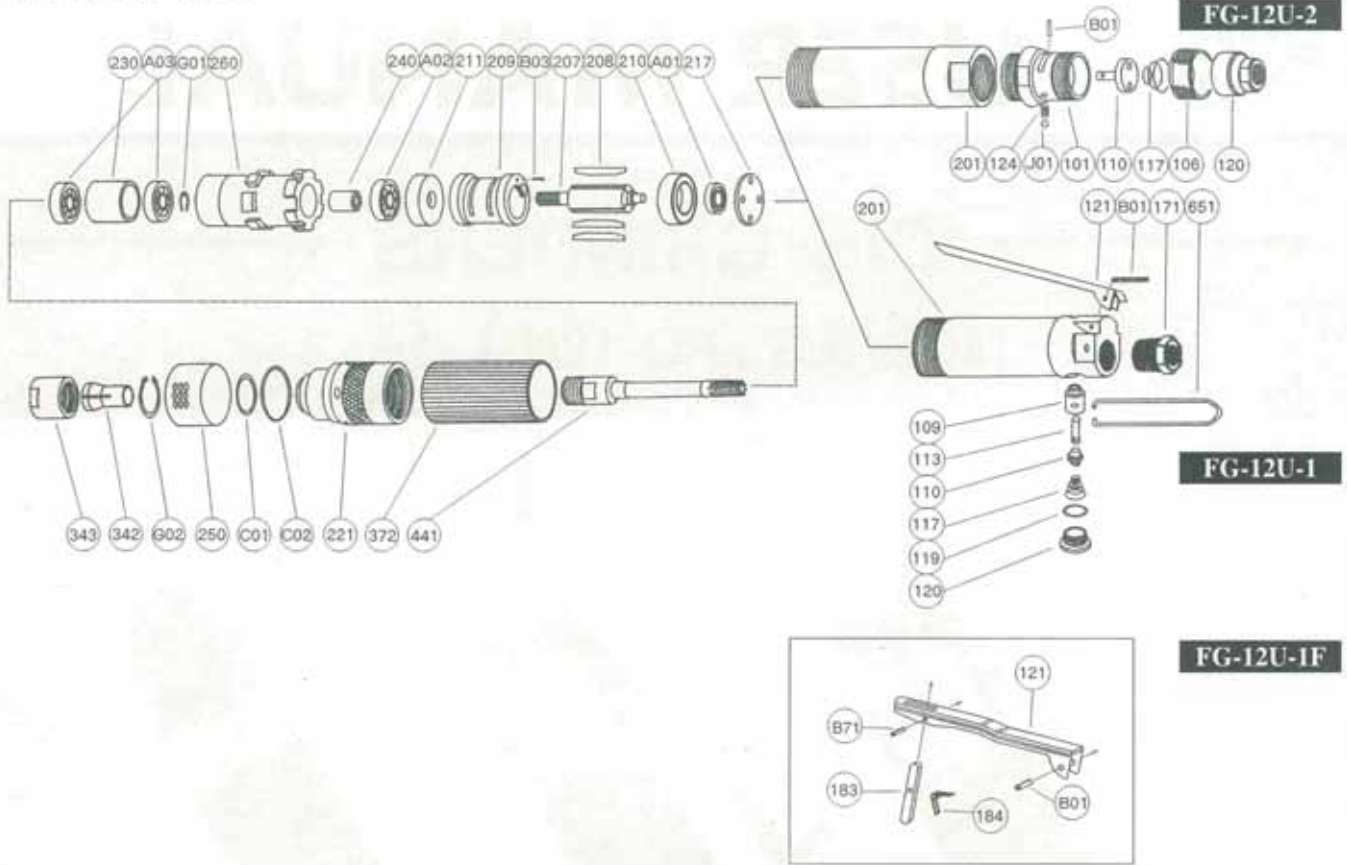


EXPLODED VIEW



PARTS LIST

Index No.	Parts No.	Parts Name	Qt.	Index No.	Parts No.	Parts Name	Qt.	Index No.	Parts No.	Parts Name	Qt.						
FG-12U-1																	
Asy No.	G-105006-00	Housing Ass'y (PT)		Asy No.	A-122019-01	Lock Lever Ass'y		210	G-105210-00	Cylinder Upper Plate	1						
Asy No.	G-105006-03	Housing Ass'y (NPT)		121	A-122121-00	Lock Lever	1	211	G-105211-00	Cylinder Lower Plate	1						
109	G-105109-00	Throttle Valve Bushing	1	183	G-144183-02	Lock Key	1	217	G-105217-00	Bearing Cover	1						
117	G-105117-00	Throttle Valve Spring	1	184	G-144184-00	Lock Spring	1	221	G-105221-00	Spindle Bearing Cover	1						
119	G-028119-00	T.V. Cover Packing	1	B71	SP-218	Spring Pin	1	230	G-106230-00	Bearing Spacer (B)	1						
120	G-028120-00	Throttle Valve Cover	1	FG-12U-2													
121	G-028121-00	Throttle Valve Lever	1	Asy No.	G-105001-00	Housing Cover Ass'y (PT)		240	G-105240-00	Coupling	1						
171	IB-3020S0	Inlet Bushing (PT)	1	Asy No.	G-105001-01	Housing Cover Ass'y (NPT)		250	G-105250-00	Exhaust Cover (Side)	1						
	IB-302NS0	Inlet Bushing (NPT)	1	101	G-105101-00	Housing Cover	1	260	G-105260-01	Bearing Case	1						
201	G-105201-02	Housing	1	106	G-005106-01	Throttle Valve Handle	1	342	G-028342-07	Collet (6mm)	1						
B01	SP-320	Spring Pin	1	110	G-005110-00	Throttle Valve	1	343	G-105343-01	Collet Nut	1						
Asy No.	G-105008-00	Throttle Valve Rod Ass'y		372	G-105372-00	Plastic Cover	1	441	G-106441-00	Spindle (B)	1						
110	H-001110-02	Throttle Valve	1	441	G-106441-00	Spindle (B)	1	651	W-070651-00	Hanger (For FG-12U-1,-1F)	1						
113	G-105113-00	Throttle Valve Rod	1	120	G-005120-00	Throttle Valve Cover (PT)	1	A01	BB-624	Ball Bearing	1						
FG-12U-1F																	
Asy No.	G-105006-02	Housing Ass'y (PT)			G-005120-01	Throttle Valve Cover (NPT)	1	A02	BB-607	Ball Bearing	1						
Asy No.	G-105006-04	Housing Ass'y (NPT)		124	G-005124-00	Knock Spring	1	A03	BB-608MN	Ball Bearing	2						
109	G-105109-00	Throttle Valve Bushing	1	B01	NR-3168	Needle Roller	1	C01	O-S20	"O" Ring	1						
117	G-105117-00	Throttle Valve Spring	1	J01	B-3	Ball	1	C02	O-S22	"O" Ring	1						
119	G-028119-00	T.V. Cover Packing	1	201	G-105201-03	Housing	1	G01	SR-S6	Snap Ring	1						
120	G-028120-00	Throttle Valve Cover	1	Following parts can be used interchangeably among FG-12U-1,-1F and -2.													
171	IB-3020S0	Inlet Bushing (PT)	1	207	G-105207-00	Rotor	1	G02	SR-S20	Snap Ring	1						
	IB-302NS0	Inlet Bushing (NPT)	1	208	G-105208-00	Rotor Blade	3	OPTIONAL PART									
201	G-105201-02	Housing	1	209	G-105209-00	Cylinder	1	250	G-105250-01	Exhaust Cover (Front)	1						
B01	SP-320	Spring Pin	1	(B03)	SP-156	Spring Pin	1	342	G-028342-08	Collet (3mm)	1						
Asy No.	G-105008-00	Throttle Valve Rod Ass'y		<table border="1"> <tr> <td>G-028342-04</td> <td>Collet (1/8")</td> <td>1</td> </tr> <tr> <td>G-028342-06</td> <td>Collet (1/4")</td> <td>1</td> </tr> </table>								G-028342-04	Collet (1/8")	1	G-028342-06	Collet (1/4")	1
G-028342-04	Collet (1/8")	1															
G-028342-06	Collet (1/4")	1															
110	H-001110-02	Throttle Valve	1														
113	G-105113-00	Throttle Valve Rod	1														

Ass'y No. denotes the assembled parts comprising of more than 1 pc. of parts.

Specify parts number and quantity in ordering.

The related parts are shown in the thick frame.

■ Standard Accessories : F-104.....12mm Open-End Wrench 1..

#209 is supplied together with parts shown in ().

F-105.....14mm Open-End Wrench 1.